ELECTRIC CYLINDERS QUICK REFERENCE

Use the following charts to select the electric cylinder that best fits your application. Refer to drawings on page 130. Contact Joyce/Dayton with questions regarding the proper selection of electric cylinders.

| Model | Max Static Capacity (tons) | Screw Lead (in) | Linear Speed (in/min) | External Gearbox Ratio | Estimated Efficiency | Max Dynamic Load at HP (lbs) | | | | | |
|-------------------|----------------------------------|-----------------------|-----------------------------|------------------------------|-------------------------|------------------------------|-------|----------|---------------------------------------|-------|-------|
| | | | | | | .33HP | .5HP | .75HP | 1HP | 1.5HP | 2HP |
| ACME Screw | | | | | | | | | | | |
| ECAL242.5 | 2.5 | 0.250 | 1.76 | 10 | 14% | 5,000 | | | | | |
| ECAL242.5 | 2.5 | 0.250 | 2.38 | 7.5 | 15% | 5,000 | | | | | |
| ECAH242.5 | 2.5 | 0.500 | 3.53 | 10 | 20% | 5,000 | | | | | |
| ECAH242.5 | 2.5 | 0.500 | 4.76 | 7.5 | 21% | 5,000 | | | | | |
| ECAH122.5 | 2.5 | 0.500 | 7.06 | 10 | 25% | 4,234 | 5,000 | | | | |
| ECAH122.5 | 2.5 | 0.500 | 9.52 | 7.5 | 26% | 3,219 | 5,000 | | | | |
| ECAH62.5 | 2.5 | 0.500 | 14.12 | 10 | 28% | 2,374 | 3,701 | 5,000 | | | |
| ECAL242.5 | 2.5 | 0.250 | 18.23 | Direct drive | 21% | 756 | 1,543 | | | | |
| ECAH62.5 | 2.5 | 0.500 | 19.04 | 7.5 | 29% | 1,787 | 2,811 | 4,317 | | | |
| ECAH62.5 | 2.5 | 0.500 | 27.78 | 5 | 30% | 1,213 | 1,946 | 3,025 | | | |
| ECAH242.5 | 2.5 | 0.500 | 36.46 | Direct drive | 30% | 525 | 1,072 | <u> </u> | | | |
| ECAH122.5 | 2.5 | 0.500 | 72.92 | Direct drive | 33% | | 555 | 1,010 | 1,464 | 2,373 | |
| ECAH62.5 | 2.5 | 0.500 | 145.83 | Direct drive | 36% | | | 512 | 754 | 1,238 | 1,723 |
| Ball Screw | | | | | | | | | | , | , |
| ECBL242.5 | 2.5 | 0.250 | 1.76 | 10 | 30% | 5,000 | | | | | |
| ECBL242.5 | 2.5 | 0.250 | 2.38 | 7.5 | 32% | 5,000 | | | | | |
| ECBL122.5 | 2.5 | 0.250 | 3.53 | 10 | 38% | 5,000 | | | | | |
| ECBL122.5 | 2.5 | 0.250 | 4.76 | 7.5 | 40% | 5,000 | | | | | |
| ECBL62.5 | 2.5 | 0.250 | 7.06 | 10 | 43% | 5,000 | | | | | |
| ECBL62.5 | 2.5 | 0.250 | 9.52 | 7.5 | 45% | 5,000 | | | | | |
| ECBL62.5 | 2.5 | 0.250 | 13.89 | 5 | 47% | 3,752 | 5,000 | | | | |
| ECBL242.5 | 2.5 | 0.250 | 18.23 | Direct drive | 46% | 1,624 | 3,315 | | | | |
| ECBM62.5 | 2.5 | 0.500 | 19.04 | 7.5 | 45% | 2,763 | 4,347 | 5,000 | | | |
| ECBM62.5 | 2.5 | 0.500 | 27.78 | 5 | 47% | 1,876 | 3,010 | 4,678 | 5,000 | | |
| ECBL122.5 | 2.5 | 0.250 | 36.46 | Direct drive | 52% | 762 | 1,718 | 3,123 | 4,528 | 5,000 | |
| ECBH62.5 | 2.5 | 1.000 | 38.08 | 7.5 | 45% | 1,381 | 2,173 | 3,338 | , , , , , , , , , , , , , , , , , , , | · · | |
| ECBH62.5 | 2.5 | 1.000 | 55.56 | 5 | 47% | 938 | 1,505 | 2,339 | 3,247 | | |
| ECBL62.5 | 2.5 | 0.250 | 72.92 | Direct drive | 55% | | 833 | 1,582 | 2,331 | 3,830 | 5,000 |
| ECBM62.5 | 2.5 | 0.500 | 145.83 | Direct drive | 55% | | | 791 | 1,166 | 1,915 | 2,664 |
| ECBH62.5 | 2.5 | 1.000 | 291.67 | Direct drive | 55% | | | | 583 | 957 | 1,332 |

| 2.5-Ton Electric Cylinders | | | | | | | | | | |
|----------------------------|--------------------|----------------------|--------------------------|--|--|--|--|--|--|--|
| | Maximo | Cylinder Tube Torque | | | | | | | | |
| | Vertical Operation | Horizontal Operation | (in*lb) Per Pound Thrust | | | | | | | |
| ACME Screw | | | | | | | | | | |
| ECAL | 28" | 21" | .098 | | | | | | | |
| ECAH | 28" | 21" | .139 | | | | | | | |
| Ball Screw | | | | | | | | | | |
| ECBL | 41" | 31" | .045 | | | | | | | |
| ECBM | 44" | 33" | .089 | | | | | | | |
| ECBH | 41" | 31" | .178 | | | | | | | |

Selection Guidelines:

- Select the model most closely matching your desired load and speed requirements. The chart is sorted by static capacity, then screw type (ACME or ball), then travel speed.
- To determine the maximum rise for the model selected, see maximum rise chart above.
- L, M, and H in the model numbers designate low, medium, or high screw leads.
- ECA models are not suitable for duty cycles greater than 25%.
- All models with efficiencies >30% require a brake motor.
- Models with efficiencies ≤30% are self-locking in the absence of vibration. A brake motor is required if vibration is present or faster stopping times are desired.

- Loads and speeds shown assume use of a 1750 rpm 3ph AC induction motor.
- Cylinder tube torque per pound thrust is the means to calculate how much torque must be resisted at the mounting locations of the cylinder. To calculate torque (in*lb), multiply the value in the chart times the load in pounds.
- When ordering cylinders with a ComDRIVE reducer the listed part number should specify the proper 4 letter ComDRIVE shaft code from page 121. Units with a "direct drive" listing should specify the proper 4 letter motor mount code listed on page 121.