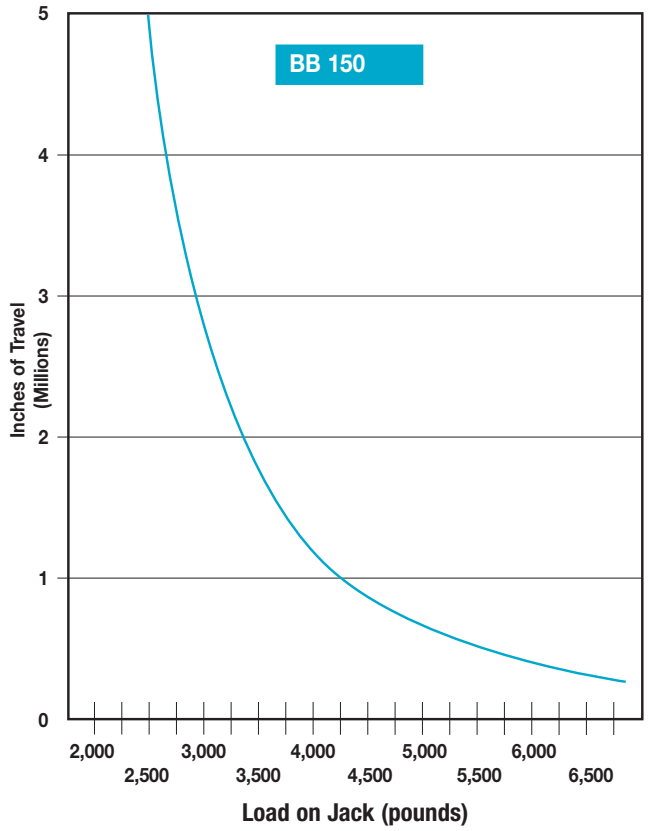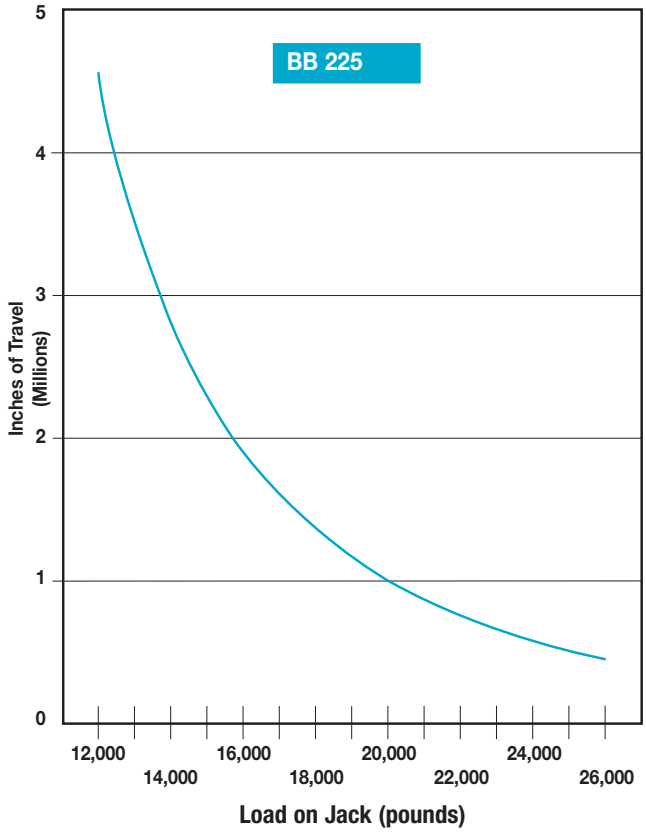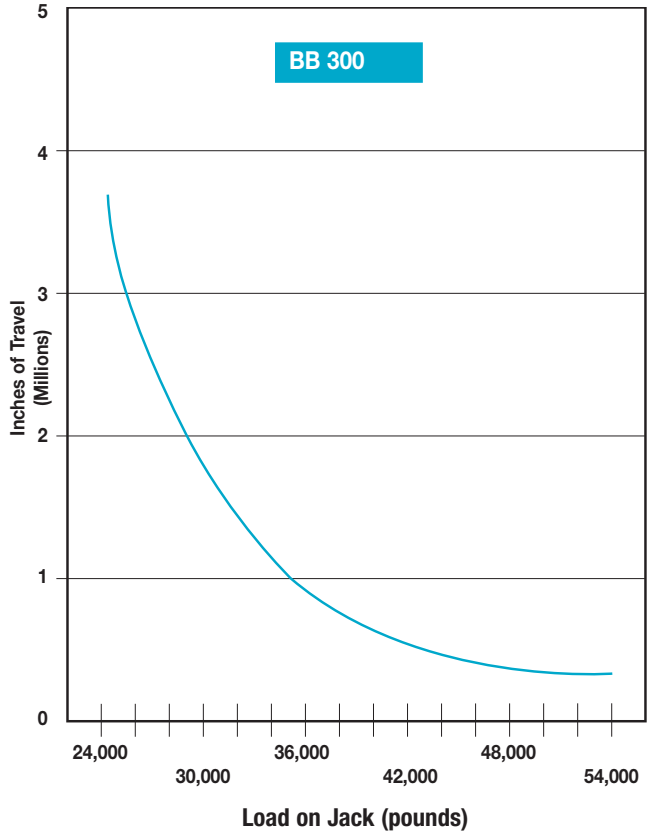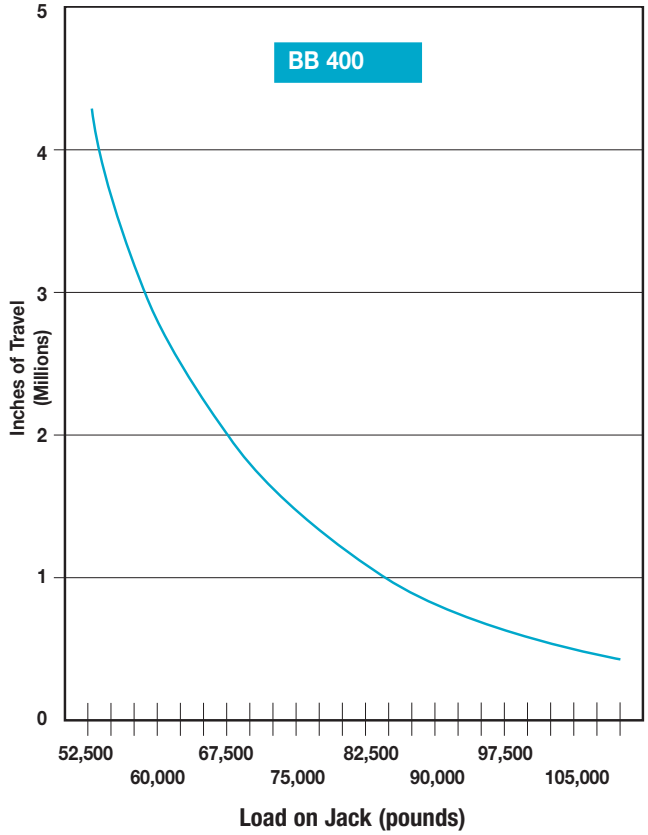BEVEL BALL ACTUATORS LIFE EXPECTANCY