

# BALL SCREW JACKS ORDERING INFORMATION

Instructions: Select a model number from this chart.

1-Ton Standard	2-Ton Standard	2-Ton Reverse Base Standard	5-Ton Standard	10-Ton Standard	10-Ton Heavy Duty	20-Ton Standard	30-Ton Standard	50-Ton Standard
WBL51 WBL201	WB62 WB122 WB242	RWB62 RWB122 RWB242	WB65 WB125 WB245	WBL810 WBL2410	WB810 WB2410	WB820 WB2420	WB1130 WB3230	WB1150 WB3250
1-Ton Heavy Duty	2-Ton High Lead	2-Ton Reverse Base High Lead	5-Ton High Lead	10-Ton Standard High Lead	10-Ton Heavy Duty High Lead			50-Ton Reverse Base
WB51 WB201	HWB62 HWB122 HWB242	RHWB62 RHWB122 RHWB242	HWB65 HWB125 HWB245	HWBL810 HWBL2410	HWB810 HWB2410			RWB1150 RWB3250

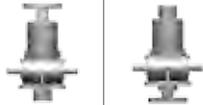
**Important Note:** \*Not self-locking, may lower under load. Brake motors or external locking systems are required.  
 \*\* Keyed for non-rotation is not a standard option. Contact sales@joycedayton.com

H: indicates High lead (2-ton, 5-ton and 10-ton only).

R: Reverse Base Jack (2-ton and 50-ton only).

## Sample Part Number: WB65U4S-6.0-STDX-STDX-B

### Jack Configuration



U=Upright I=Inverted

### End Conditions



1=T1 (plain end)  
2=T2 (load pad)  
3=T3 (threaded end)  
4=T4 (male clevis)

### Left Side Shaft Code

(see below)



XXXX=Remove  
STDX=Standard  
CUST=Custom  
For optional shaft codes, see page 83.

### Right Side Shaft Code

(see below)



XXXX=Remove  
STDX=Standard  
CUST=Custom  
For optional shaft codes, see page 83.

### Additional Options\*

X=Standard Jack, no additional options  
S=Additional Specification Required (comment as necessary)

**Protective Boots**  
pp. 171-173  
B=Protective Boot  
D=Dual Protective Boot

**Finishes p. 182**  
F1=Do Not Paint  
F2=Epoxy Paint  
F3=Outdoor Paint Process

**Motor Options**  
M1=Less Motor  
M2=Brake Motor  
M3=Single Phase Motor (120VAC)  
M4=50Hz Motor  
M5=Special Motor

**Grease/Seals**  
H1=High Temperature Operation  
H2=Food Grade

**Screw Stops**  
ST0=Extending

\* Specify as many options as needed

### Ball Screw Jack Rise

Rise is travel expressed in inches and not the actual screw length.

### Jack Designs



S=Translating    K=Keyed for Non Rotation\*\*    N=Traveling Nut    D=Double Clevis    A=KFTN Trunnion\*  
T=Trunnion\*

\*Standard trunnion mounts available on 2-ton through 20-ton jacks. (See page 183)

\*\*Keyed for non-rotation is not a standard option. Contact Joyce with your requirements.

# BALL SCREW JACKS SHAFT CODES

**Instructions:** Select the appropriate shaft codes for both right and left hand shafts. One shaft code must be specified for each side of the jack.

## Screw Stops (p. 10) and Boots (pp. 171-173)

Extending Screw stops are optional on ball screw jacks. When specified the closed height of the jack and the protection tube length may be increased.

When boots are added to ball screw jacks, the closed height of the jack may be increased.

## Geared Potentiometers (p. 175)

POTA=0-10V

POTB=4-20mA

POTC=0-10V w/2 switches

POTD=4-20mA w/2 switches

IP65 rated enclosures



## Encoders (pp. 176-177)

ENCA=Absolute Encoder 0-10 VDC, programmable

ENCB=Absolute Encoder 4-20mA, programmable

ENCC=Absolute Encoder CAN Open

ENCD=Absolute Encoder SSI

ENCS=Stainless Steel Incremental Encoder 1024 PPR

ENCX=Incremental Encoder 200 PPR

ENCY=Incremental Encoder 1024 PPR



## Motors for Systems and Direct Drive (pp. 178-179)

- All standard motors are 3-phase, 208-230/460 VAC or 230/460 VAC. Other motor options are available. Specify the appropriate motor size from the chart on the right.
- Refer to the "Additional Options" chart on the preceding page as needed.
- Brake motors (M2) are required for ball screw jacks.
- If the motor frequency will be varied to provide a "soft" start, an inverter duty brake motor may be required.

## Motors

Size	Code
1/4 HP	K
1/3 HP	A
1/2 HP	B
3/4 HP	C
1 HP	D
1-1/2 HP	E
2 HP	F
3 HP	L
5 HP	G
7-1/2 HP	H
10 HP	I
15 HP	J

## Motor Mounts (pp. 178-179)

Ordering Example:

**MMA A**



MMA=56C

MMB=140TC

MMC=180TC

MMD=210TC

Motor code from chart at left  
For servo motor mounts see p. 178

Standard motor adapters are aluminum.

## Mechanical Limit Switches (p. 174)

Ordering Example: **LA13**

Models		Number of DPDT Switches (see p. 174)	Available Positions							
Model	Code		1	2*	3	4	5	6*	7	8
LS7-402	LI	NOTE: Will always be 0 for LS7 models								
LS8-402	LA									
LS8-404	LB									

• 2, 5, 10, 15, and 20 Ton ball screw jacks are available with positions #1, #3, and #5.  
 • 30-ton and 50-ton ball screw jacks are available with positions #1, #4, #7 and #8.  
 \*These positions are not standard. Contact Joyce with your requirements.

# BALL SCREW JACKS SPECIFICATIONS

Model	Capacity	Screw Diameter (Inches)	Thread Pitch/Lead	Worm Gear Ratio	Worm Shaft Turns for 1" Travel	Tare Torque (Inch Lbs.)	Starting Torque (Inch Lbs.)	Operating Torque (Inch Lbs.)	Efficiency Rating % Approx	Screw Torque (Inch Lbs.)	Worm Holding Torque	Ball Nut Life at Rated Load (Inch Screw Travel x 1000)	Basic Jack Weight (Lbs.)	Screw Weight per Inch Travel (Lbs.)	
WBL51	1 ton	3/4	0.2	5:1	25	3	.014W*	.012W* @ 500 RPM	51.7	.035W*	.006W*	108	8	0.25	
WBL201				20:1	100		.005W*	.004W* @ 500 RPM	38.5		.002W*				
WB51				5:1	25		.014W*	.012W* @ 500 RPM	51.7		.006W*	858			
WB201				20:1	100		.005W*	.004W* @ 500 RPM	38.5		.002W*				
(R)WB62	2 ton	1	0.25	6:1	24	4	.015W*	.013W* @ 500 RPM	52.1	.044W*	.007W*	642	18	0.4	
(R)WB122				12:1	48		.009W*	.007W* @ 500 RPM	47.2		.004W*				
(R)WB242				24:1	96		.006W*	.004W* @ 500 RPM	39.3		.002W*				
(R)HWB62			1.0	6:1	6		.064W*	.051W* @ 500 RPM	52.1	.033W*	.177W*	.020W*			190
(R)HWB122				12:1	12		.039W*	.028W* @ 500 RPM	47.2	.014W*					
(R)HWB242				24:1	24		.028W*	.017W* @ 500 RPM	39.3	.014W*					
WB65	5 ton	1 1/2	0.474	6:1	12.66	10	.030W*	.025W* @ 300 RPM	51.1	.084W*	.013W*	1015	42	0.7	
WB125				12:1	25.33		.019W*	.014W* @ 300 RPM	45.7		.007W*				
WB245				24:1	50.66		.013W*	.008W* @ 300 RPM	37.2		.004W*				
HWB65			1.0	6:1	6		.065W*	.052W* @ 300 RPM	51.1	.033W*	.177W*	.020W*			512
HWB125				12:1	12		.041W*	.029W* @ 300 RPM	45.7	.014W*					
HWB245				24:1	24		.029W*	.018W* @ 300 RPM	37.2	.014W*					
WBL810	10 ton	1 1/2	0.474	8:1	16.88	20	.022W*	.019W* @ 200 RPM	50.7	.084W*	.010W*	127	58	0.9	
WBL2410				24:1	50.66		.010W*	.008W* @ 200 RPM	40.3		.004W*				
HWBL810			1.0	8:1	8		.047W*	.039W* @ 200 RPM	50.7	.024W*	.177W*	.012W*			64
HWBL2410				24:1	24		.024W*	.016W* @ 200 RPM	40.3	.012W*					
WB810	10 ton	2	0.5	8:1	16	20	.023W*	.019W* @ 200 RPM	50.7	.088W*	.009W*	729	62	1.4	
WB2410				24:1	48		.011W*	.008W* @ 200 RPM	40.3		.003W*				
HWB810			1.0	8:1	8		.047W*	.039W* @ 200 RPM	50.7	.018W*	.177W*	.006W*			1423
HWB2410				24:1	24		.023W*	.016W* @ 200 RPM	40.3	.006W*					
WB820	20 ton	2 1/4	0.5	8:1	16	40	.024W*	.020W* @ 200 RPM	47.4	.088W*	.009W*	121	105	2.6	
WB2420				24:1	48		.012W*	.009W* @ 200 RPM	35		.003W*				
WB1130	30 ton	3	0.66	11:1	16.67	60	.027W*	.020W* @ 200 RPM	48	.117W*	.009W*	343	220	3.2	
WB3230				32:1	48.48		.016W*	.009W* @ 200 RPM	35		.003W*				
(R)WB1150	50 ton	4	1.0	11:1	11	100	.038W*	.029W* @ 200 RPM	49.3	.177W*	.013W*	614	460	4.8	
(R)WB3250				32:1	32		.020W*	.012W* @ 200 RPM	37.5		.005W*				

**Important Note:** Ball Screw Jacks are not self-locking. Brake motors or external locking systems are required.

(R): Reverse Base Jack.

\*W: Load in pounds.

**Tare Torque:** Initial torque to overcome seal and normal assembly drag. This value must be added to starting torque or operating torque values.

**Starting Torque:** Torque value required to start moving a given load (dissipates to operating torque values once the load begins moving).

**Operating Torque:** Torque required to continuously raise a given load at the input RPM listed.

**Screw Torque:** Torque required to resist screw rotation (Translating Design Jacks) and traveling nut rotation (Keyed for Traveling Nut Design Jacks).

**Worm Holding Torque:** Torque required to prevent input shaft (worm) from backdriving.

**Lead:** The distance traveled axially in one rotation of the lifting screw.

**Pitch:** The distance from a point on a screw thread to a corresponding point on the next thread, measured axially.

**Note:** This chart is provided for reference only. For specific information such as column loading, ball nut life and other performance factors please refer to JAX® Online software or contact Joyce.