

BALL SCREW JACKS ORDERING INFORMATION

Instructions: Select a model number from this chart.

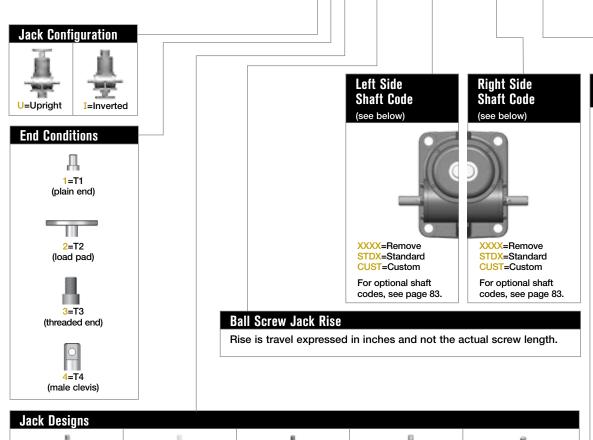
1-Ton Standard	2-Ton Standard	2-Ton Reverse Base Standard	5-Ton Standard	10-Ton Standard	10-Ton Heavy Duty	20-Ton Standard	30-Ton Standard	50-Ton Standard
WBL51 WBL201	WB62 WB122 WB242	RWB62 RWB122 RWB242	WB65 WB125 WB245	WBL810 WBL2410	WB810 WB2410	WB820 WB2420	WB1130 WB3230	WB1150 WB3250
1-Ton Heavy Duty	2-Ton High Lead	2-Ton Reverse Base High Lead	5-Ton High Lead	10-Ton Standard High Lead	10-Ton Heavy Duty High Lead			50-Ton Reverse Base
WB51 WB201	HWB62 HWB122 HWB242	RHWB62 RHWB122 RHWB242	HWB65 HWB125 HWB245	HWBL810 HWBL2410	HWB810 HWB2410			RWB1150 RWB3250

Important Note: *Not self-locking, may lower under load. Brake motors or external locking systems are required.

** Keyed for non-rotation is not a standard option. Contact sales@joycedayton.com

- H: indicates High lead (2-ton, 5-ton and 10-ton only).
- R: Reverse Base Jack (2-ton and 50-ton only).





N=Traveling Nut



- X=Standard Jack, no additional options
- S=Additional Specification Required (comment as necessary)
- Protective Boots pp. 171-173 B=Protective Boot
- B=Protective Boot D=Dual Protective Boot
- Finishes p. 182 F1=Do Not Paint
- F2=Epoxy Paint F3=Outdoor Paint Process

Motor Options

- M1=Less Motor M2=Brake Motor
- M2=Brake Motor M3=Single Phase Motor (120VAC)
- M4=50Hz Motor M5=Special Motor

Grease/Seals

- H1=High Temperature Operation
- H2=Food Grade

Screw Stops ST0=Extending

A=KFTN Trunnion*

T=Trunnion'

* Specify as many options as needed

S=Translating

D=Double Clevis

K=Keved for Non

Rotation**

^{*}Standard trunnion mounts available on 2-ton through 20-ton jacks. (See page 183)

^{**}Keyed for non-rotation is not a standard option. Contact Joyce with your requirements.

BALL SCREW JACKS SHAFT CODES

Instructions: Select the appropriate shaft codes for both right and left hand shafts. One shaft code must be specified for each side of the jack.

Screw Stops (p. 10) and Boots (pp. 171-173)

Extending Screw stops are optional on ball screw jacks. When specified the closed height of the jack and the protection tube length may be increased.

When boots are added to ball screw jacks, the closed height of the jack may be increased.

Geared Potentiometers (p. 175)

POTA=0-10V

POTB=4-20mA

POTC=0-10V w/2 switches

POTD=4-20mA w/2 switches

IP65 rated enclosures



Encoders (pp. 176-177)

ENCA=Absolute Encoder 0-10 VDC, programmable

ENCB=Absolute Encoder 4-20mA, programmable

ENCC=Absolute Encoder CAN Open

ENCD=Absolute Encoder SSI

ENCS=Stainless Steel Incremental Encoder 1024 PPR

ENCX=Incremental Encoder 200 PPR

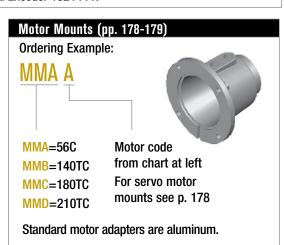
ENCY=Incremental Encoder 1024 PPR

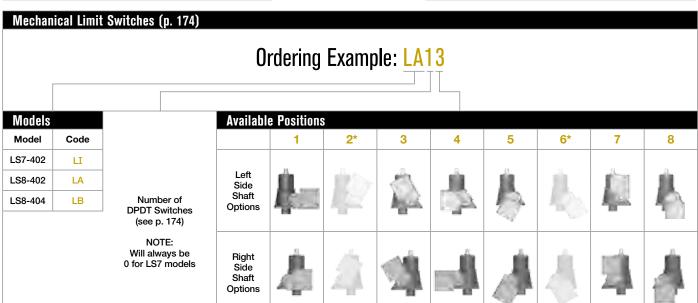


Motors for Systems and Direct Drive (pp. 178-179)

- All standard motors are 3-phase, 208-230/460 VAC or 230/460 VAC. Other motor options are available. Specify the appropriate motor size from the chart on the right.
- Refer to the "Additional Options" chart on the preceding page as needed.
- Brake motors (M2) are required for ball screw jacks.
- If the motor frequency will be varied to provide a "soft" start, an inverter duty brake motor may be required.

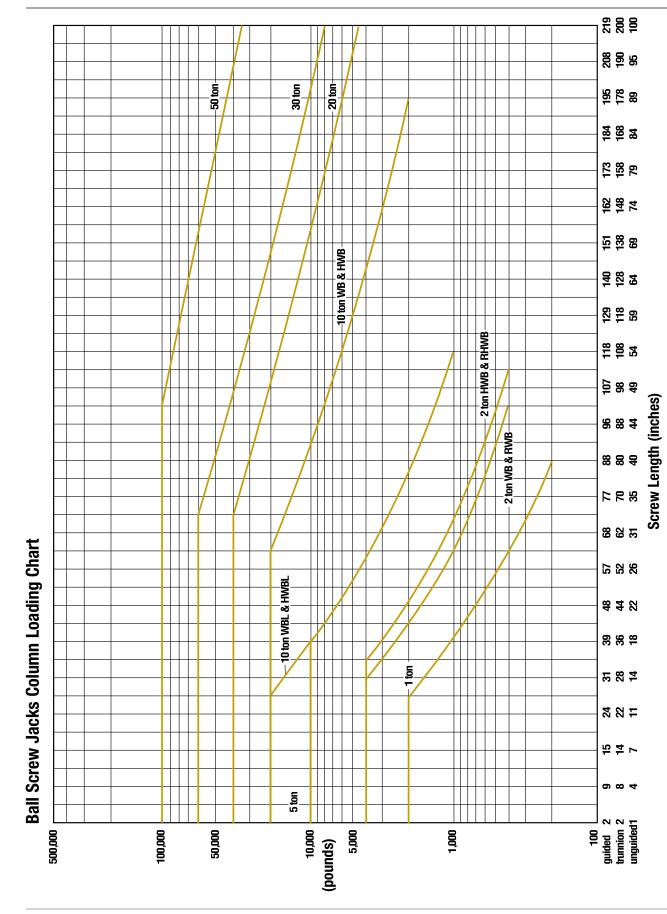
Motors	
Size	Code
1/4 HP	K
1/3 HP	Α
1/2 HP	В
3/4 HP	С
1 HP	D
1-1/2 HP	Е
2 HP	F
3 HP	L
5 HP	G
7-1/2 HP	Н
10 HP	I
15 HP	J





2, 5, 10, 15, and 20 Ton ball screw jacks are available with positions #1, #3, and #5.
30-ton and 50-ton ball screw jacks are available with positions #1, #4, #7 and #8.
*These positions are not standard. Contact Joyce with your requirements.

BALL SCREW JACKS COLUMN LOADING



This chart includes a 2:1 Factor-of-Safety based on the Euler-Johnson equation for column loading (Oberg, Erik et al: Machinery's Handbook, 24th Edition. c. 1992 Industrial Press Inc.)
The horizontal portion of each line represents the jack's maximum dynamic capacity. Under static conditions, these lines can be exceeded. Please contact factory for assistance.

BALL SCREW JACKS SPECIFICATIONS

Model	Capacity	Screw Diameter (Inches)	Thread Pitch/Lead	Worm Gear Ratio	Worm Shaft Turns for 1" Travel	Tare Torque (Inch Lbs.)	Starting Torque (Inch Lbs.)	Operating Torque (Inch Lbs.)	Efficiency Rating % Approx	Screw Torque (Inch Lbs.)	Worm Holding Torque	Ball Nut Life at Rated Load (Inch Screw Travel x 1000)	Basic Jack Weight (Lbs.)	Screw Weight per Inch Travel (Lbs.)
WBL51				5:1	25		.014W*	.012W* @ 500 RPM	51.7		.006W*	100		(250.)
WBL201	1.4	0.44	0.0	20:1	100	•	.005W*	.004W* @ 500 RPM	38.5	00514/*	.002W*	108		0.05
WB51	1 ton	3/4	0.2	5:1	25	3	.014W*	.012W* @ 500 RPM	51.7	.035W*	.006W*	050	8	0.25
WB201				20:1	100		.005W*	.004W* @ 500 RPM	38.5		.002W*	858		
(R)WB62				6:1	24		.015W*	.013W* @ 500 RPM	52.1		.007W*			
(R)WB122			0.25	12:1	48		.009W*	.007W* @ 500 RPM	47.2	.044W*	.004W*	642		
(R)WB242	٥.			24:1	96		.006W*	.004W* @ 500 RPM	39.3		.002W*		40	
(R)HWB62	2 ton	1		6:1	6	4	.064W*	.051W* @ 500 RPM	52.1		.033W*		18	0.4
(R)HWB122			1.0	12:1	12		.039W*	.028W* @ 500 RPM	47.2	.177W*	.020W*	190		
(R)HWB242				24:1	24		.028W*	.017W* @ 500 RPM	39.3		.014W*			
WB65				6:1	12.66		.030W*	.025W* @ 300 RPM	51.1		.013W*			
WB125			0.474	12:1	25.33		.019W*	.014W* @ 300 RPM	45.7	.084W*	.007W*	1015		
WB245	_			24:1	50.66		.013W*	.008W* @ 300 RPM	37.2		.004W*		40	0.7
HWB65	5 ton	1 1/2		6:1	6	10	.065W*	.052W* @ 300 RPM	51.1		.033W*		42	
HWB125			1.0	12:1	12		.041W*	.029W* @ 300 RPM	45.7	0.177W*	.020W*	512		
HWB245				24:1	24		.029W*	.018W* @ 300 RPM	37.2		.014W*			
WBL810			0.474	8:1	16.88		.022W*	.019W* @ 200 RPM	50.7	004144	.010W*	407		
WBL2410	40.		0.474	24:1	50.66		.010W*	.008W* @ 200 RPM	40.3	.084W*	.004W*	127		
HWBL810	10 ton	1 1/2		8:1	8	20	.047W*	.039W* @ 200 RPM	50.7	477144	.024W*		58	0.9
HWBL2410			1.0	24:1	24		.024W*	.016W* @ 200 RPM	40.3	.177W*	.012W*	64		
WB810				8:1	16		.023W*	.019W* @ 200 RPM	50.7		.009W*			
WB2410			0.5	24:1	48		.011W*	.008W* @ 200 RPM	40.3	.088W*	.003W*	729		
HWB810	10 ton	2		8:1	8	20	.047W*	.039W* @ 200 RPM	50.7	477144	.018W*	4.00	62	1.4
HWB2410			1.0	24:1	24		.023W*	.016W* @ 200 RPM	40.3	.177W*	.006W*	1423		
WB820		0.4.:-		8:1	16		.024W*	.020W* @ 200 RPM	47.4		.009W*	46.	46-	
WB2420	20 ton	2 1/4	0.5	24:1	48	40	.012W*	.009W* @ 200 RPM	35	.088W*	.003W*	121	105	2.6
WB1130	20.			11:1	16.67		.027W*	.020W* @ 200 RPM	48	447044	.009W*			
WB3230	30 ton	3	0.66	32:1	48.48	60	.016W*	.009W* @ 200 RPM	35	.117W*	.003W*	343	220	3.2
(R)WB1150		_		11:1	11	4.5-	.038W*	.029W* @ 200 RPM	49.3		.013W*		465	
(R)WB3250	50 ton	4	1.0	32:1	32	100	.020W*	.012W* @ 200 RPM	37.5	.177W*	.005W*	614	460	4.8

Important Note: Ball Screw Jacks are not self-locking. Brake motors or external locking systems are required.

(R): Reverse Base Jack.

*W: Load in pounds.

Tare Torque: Initial torque to overcome seal and normal assembly drag. This value must be added to starting torque or operating torque values.

Starting Torque: Torque value required to start moving a given load (dissipates to operating torque values once the load begins moving).

Operating Torque: Torque required to continuously raise a given load at the input RPM listed.

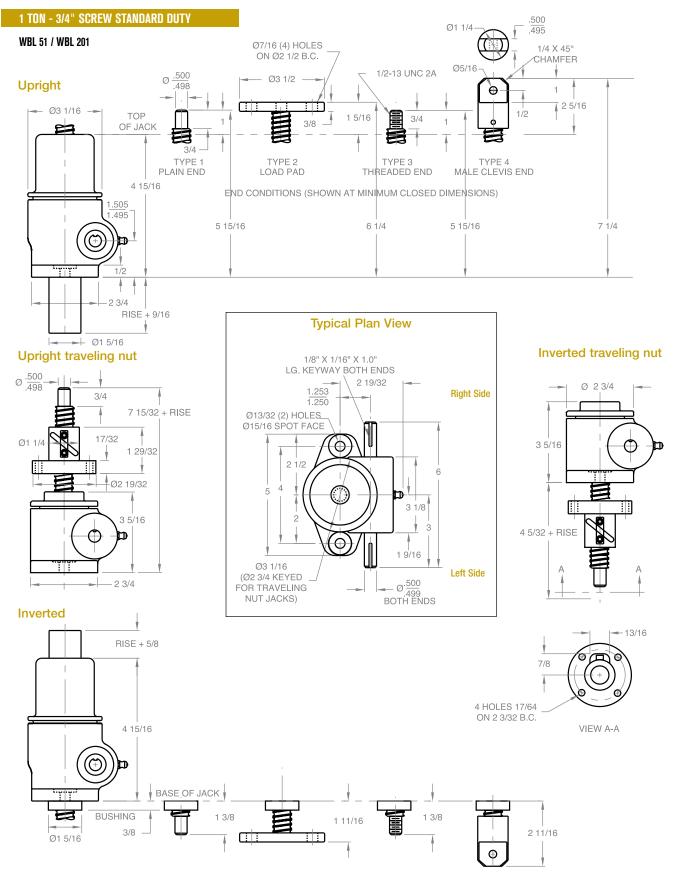
Screw Torque: Torque required to resist screw rotation (Translating Design Jacks) and traveling nut rotation (Keyed for Traveling Nut Design Jacks).

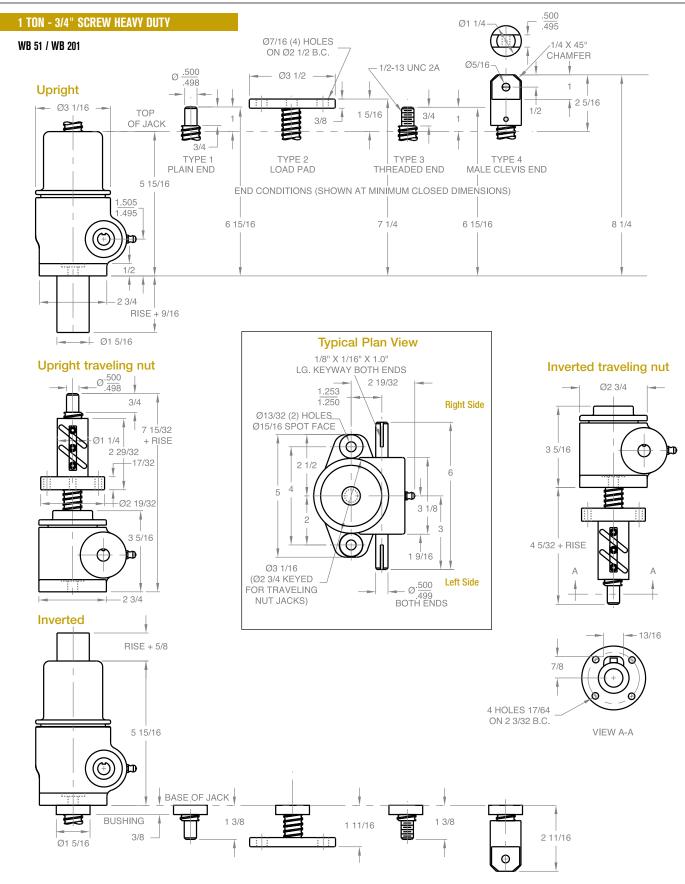
Worm Holding Torque: Torque required to prevent input shaft (worm) from backdriving.

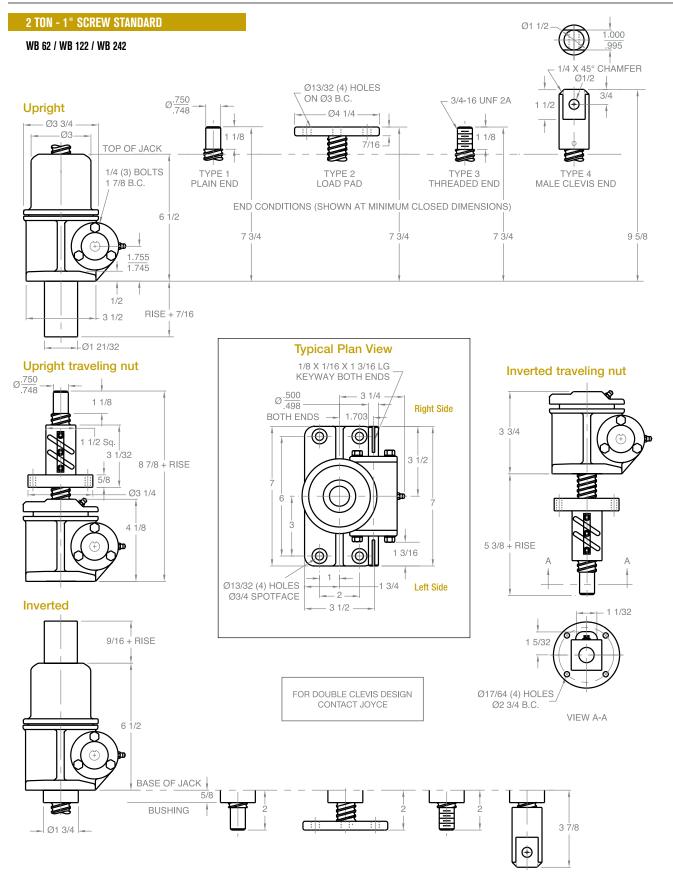
Lead: The distance traveled axially in one rotation of the lifting screw.

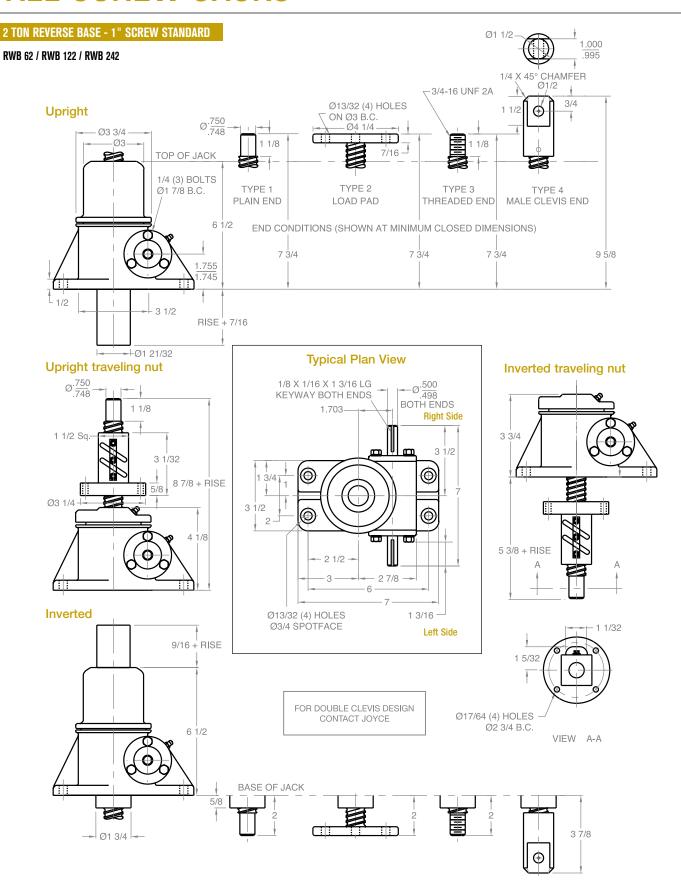
Pitch: The distance from a point on a screw thread to a corresponding point on the next thread, measured axially.

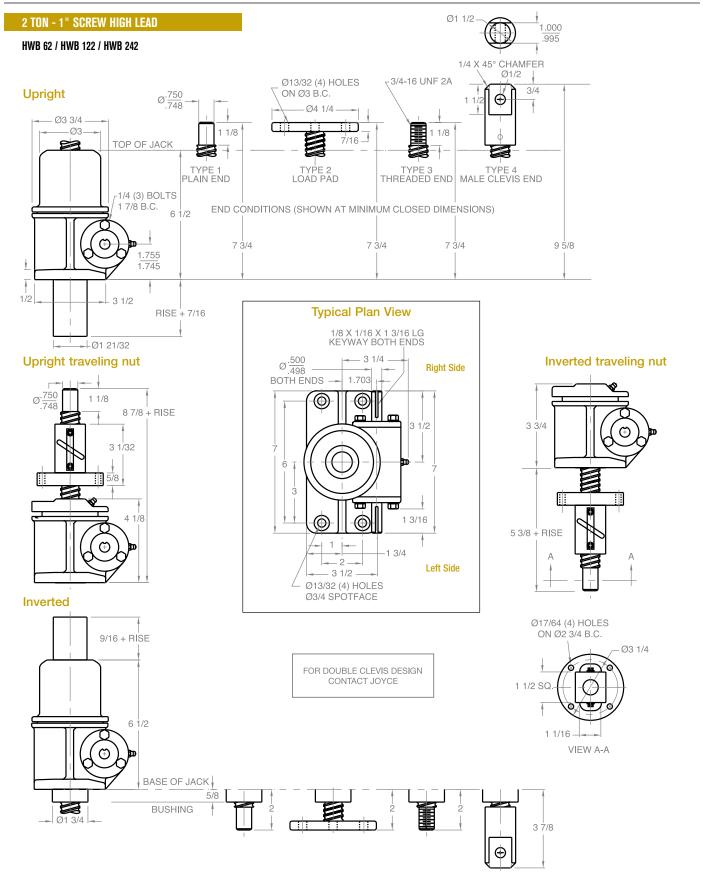
Note: This chart is provided for reference only. For specific information such as column loading, ball nut life and other performance factors please refer to JAX® Online software or contact Joyce.

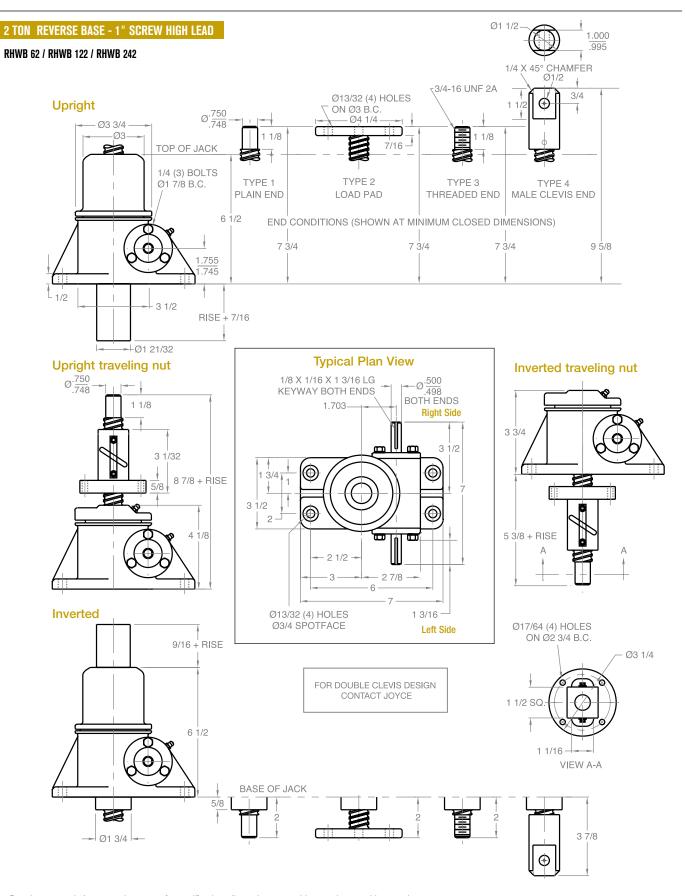




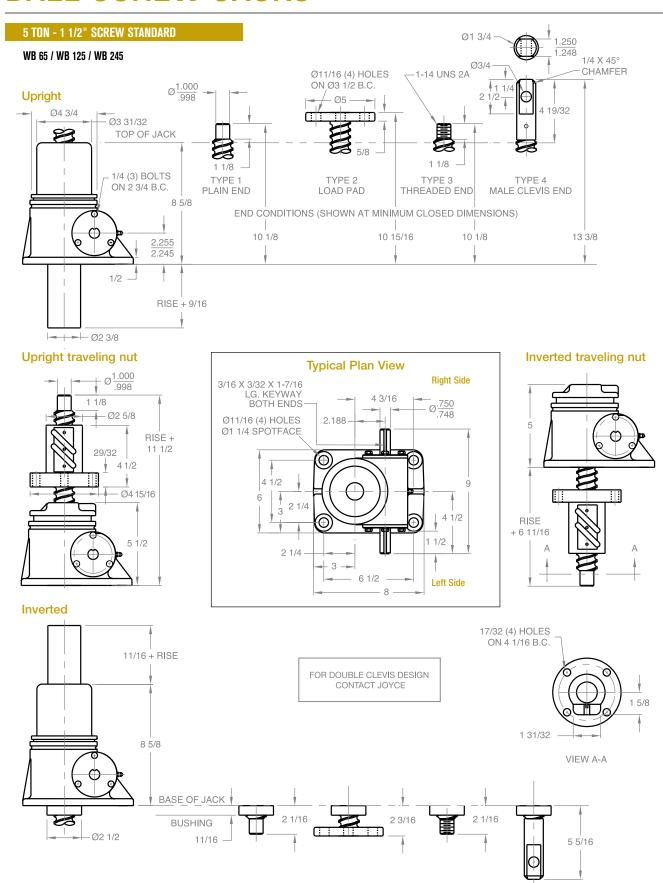


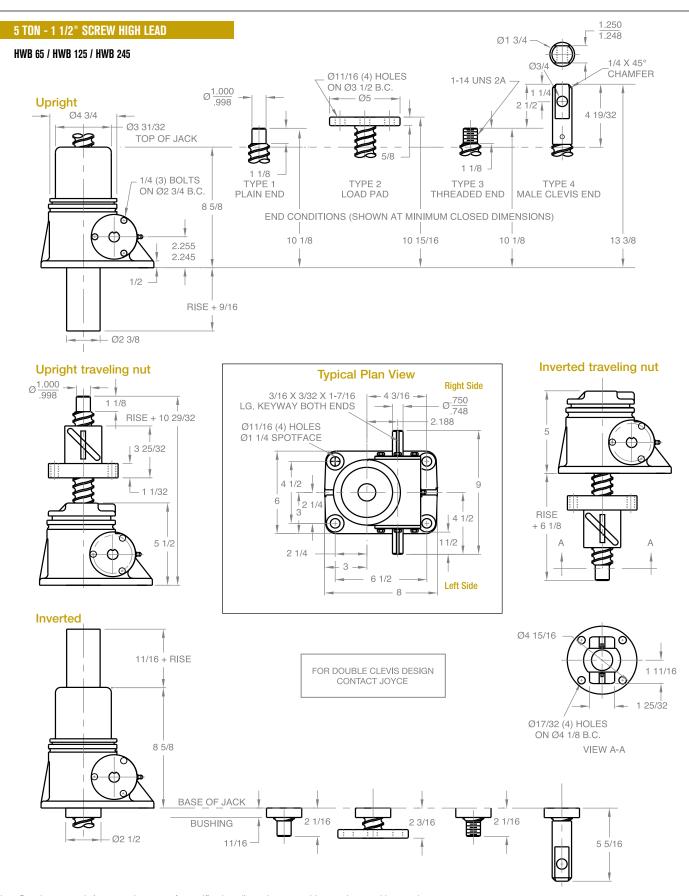


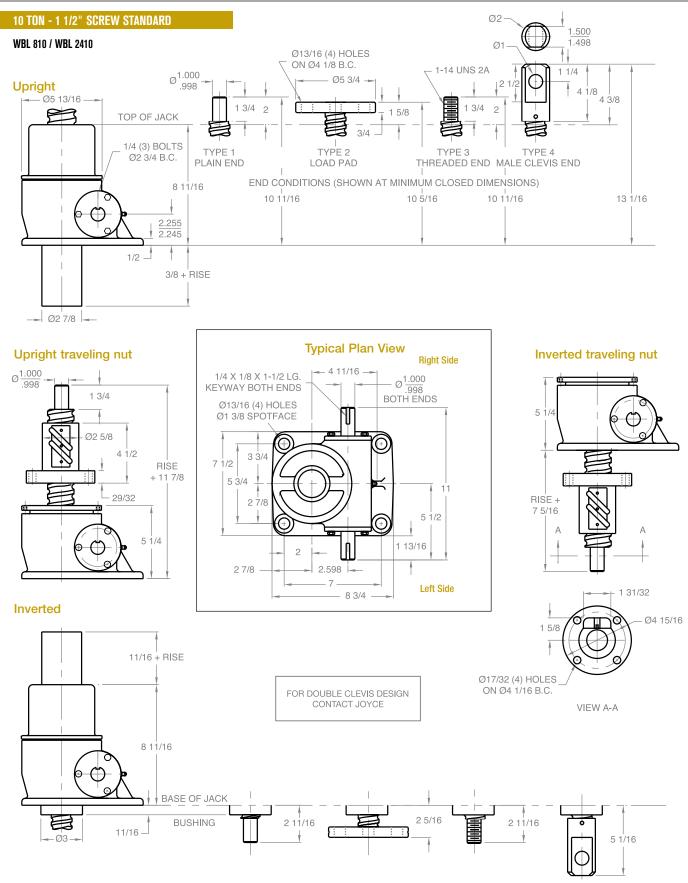


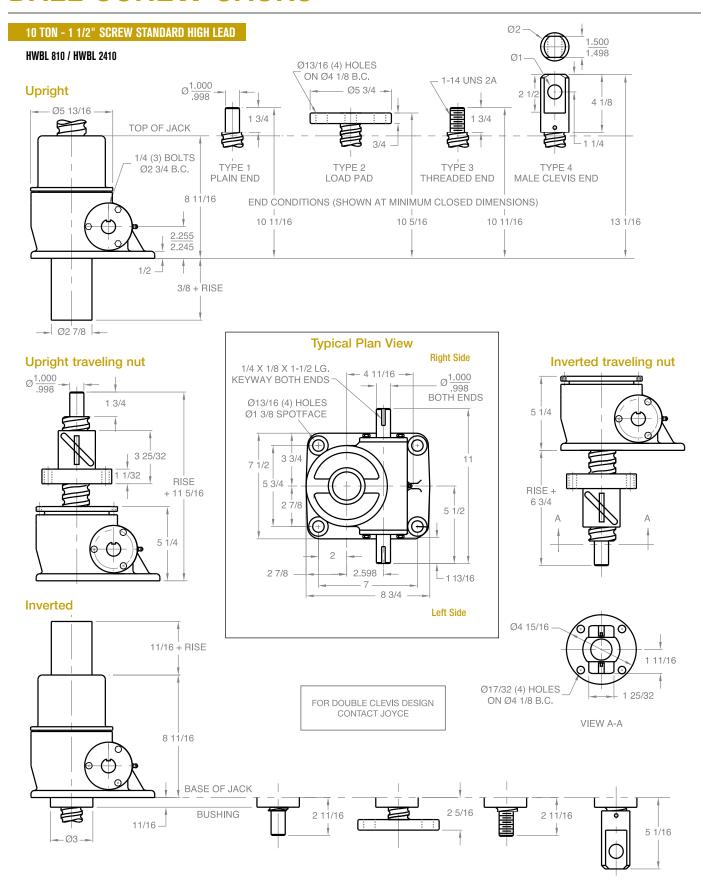


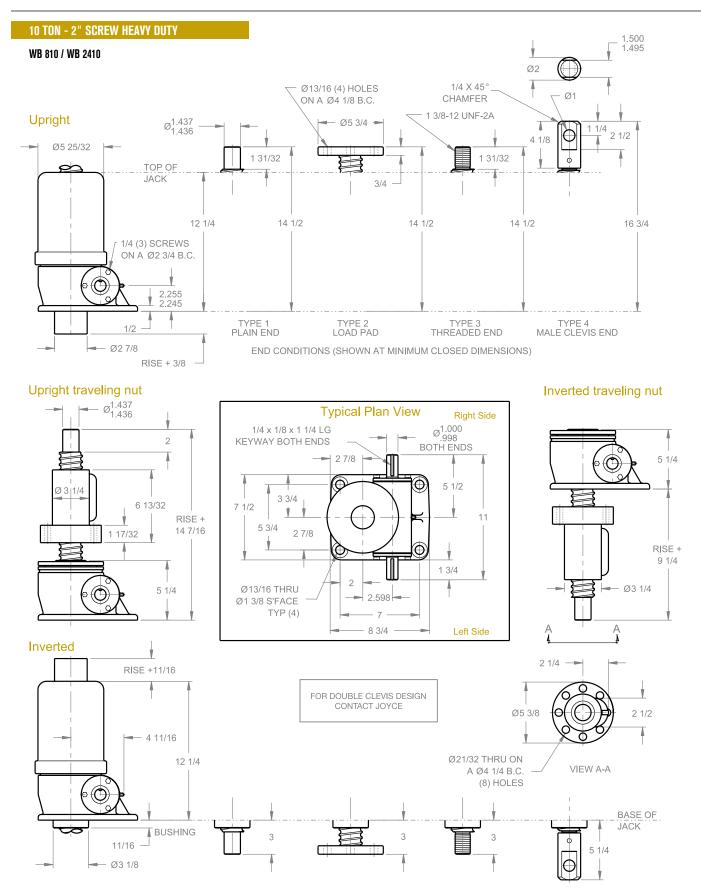
 $\label{thm:conception-not} \mbox{Note: Drawings are artist's conception-not for certification; dimensions are subject to change without notice.}$

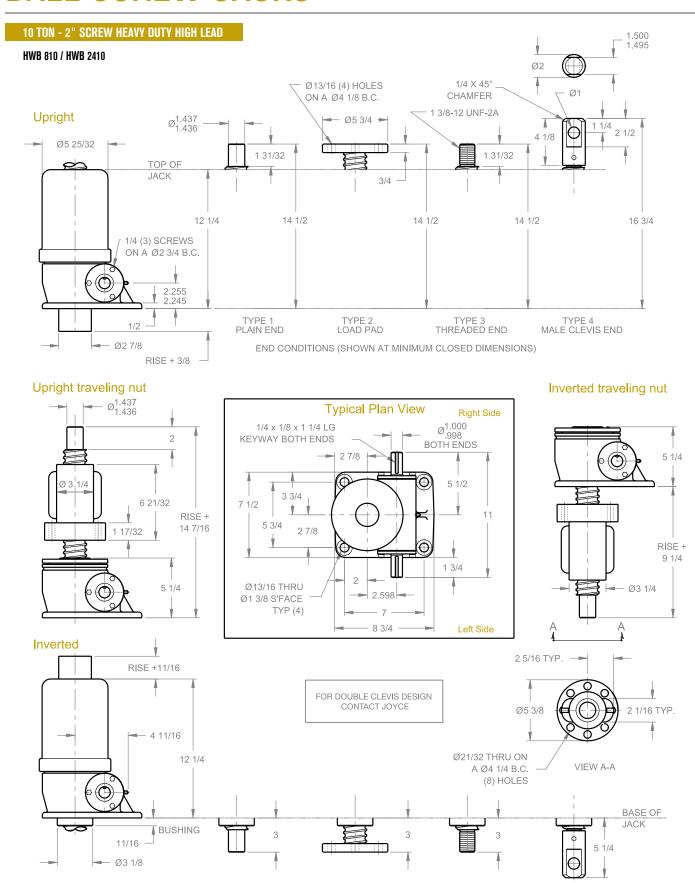


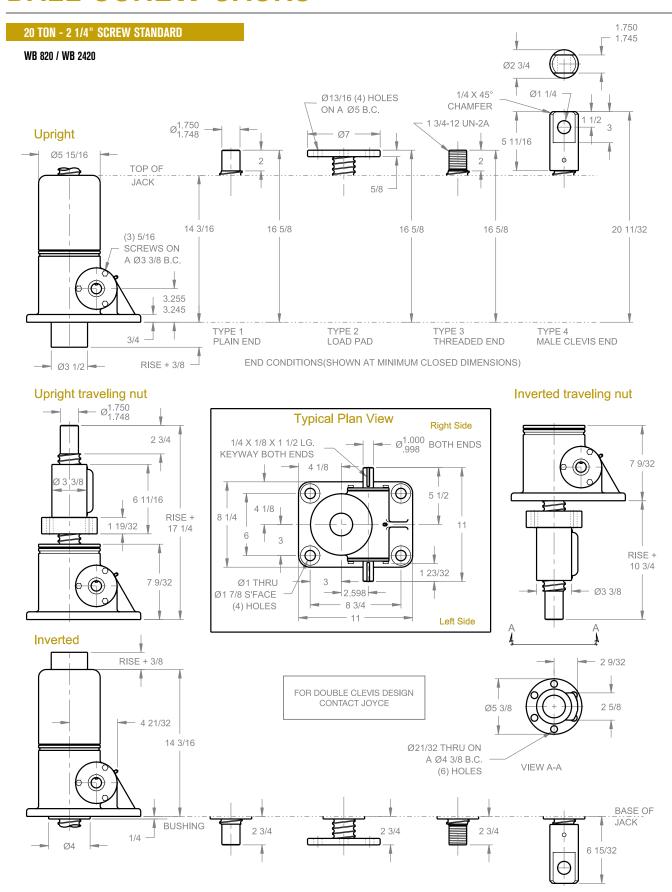


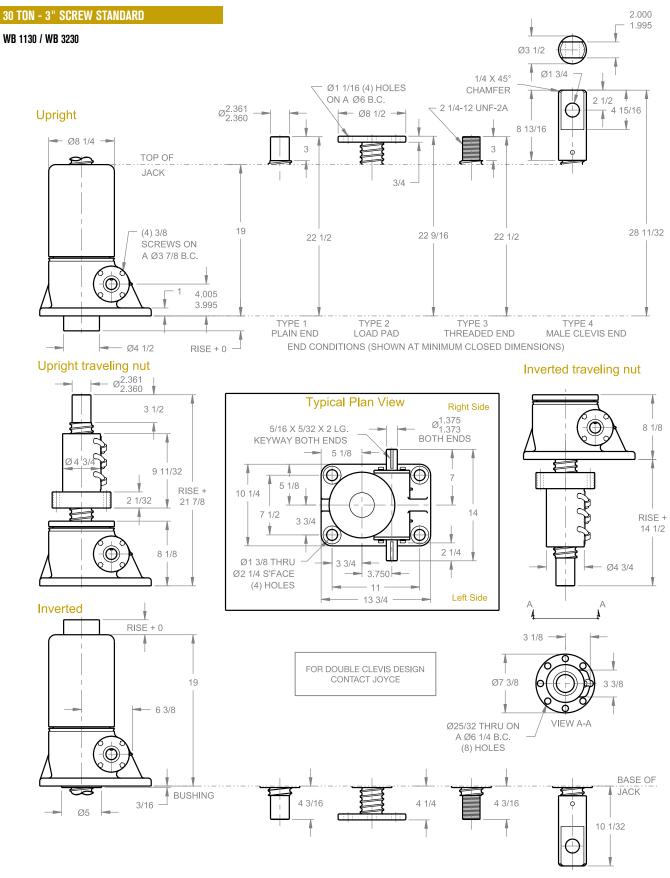


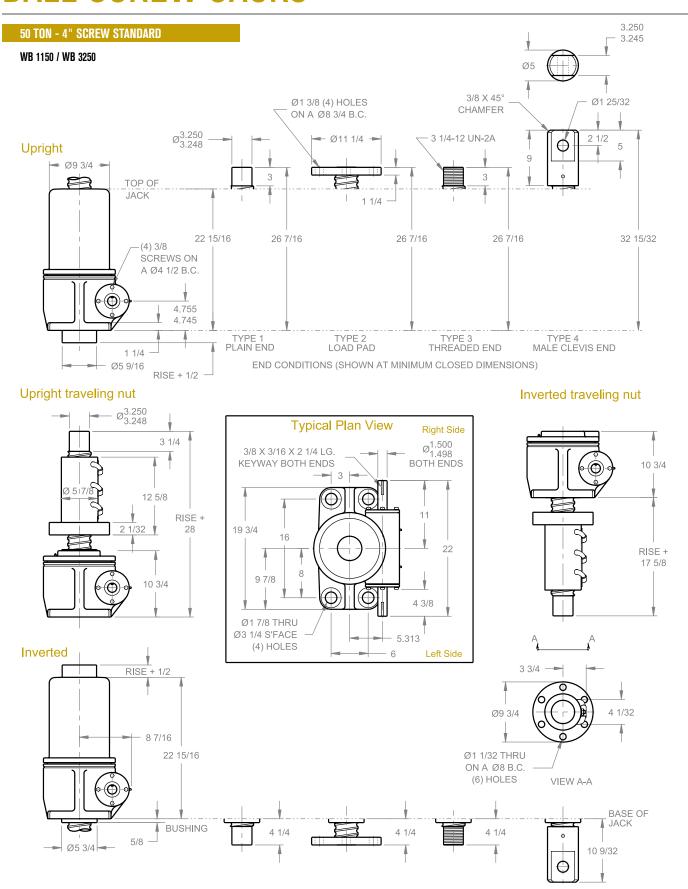


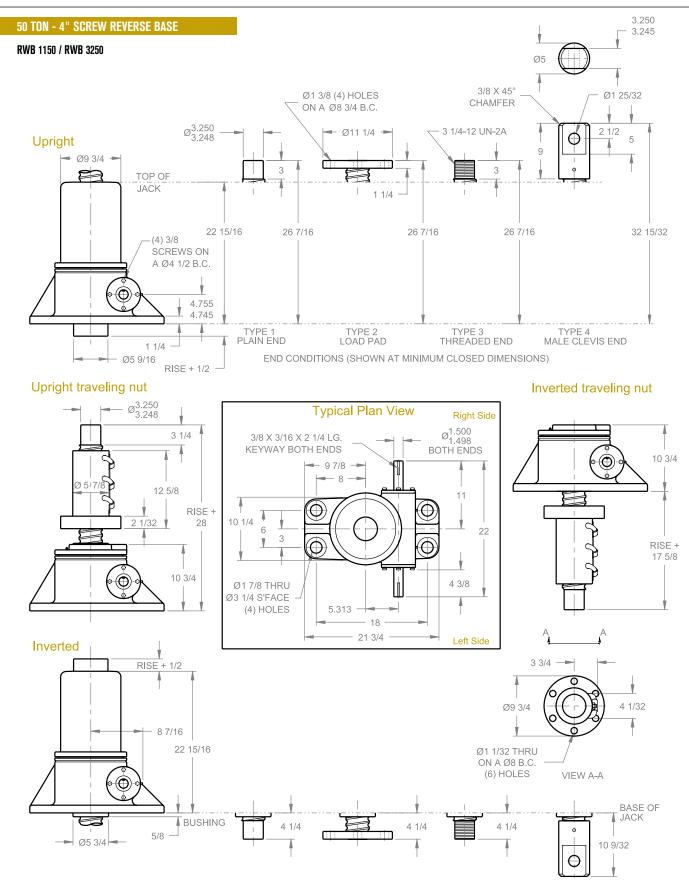












Joyce ball screw ComDRIVEs® combine a ball screw jack, motor and gear reducer into a single compact unit. Ball screw ComDRIVEs are available in 2-ton through 30-ton capacities. They provide travel speeds up to 55.5 inches per minute. Ball screw ComDRIVEs require up to two-thirds less input torque to move the load than a similarly sized machine screw ComDRIVE. They require a brake motor or external locking device to hold position.

Four standard end conditions are available and ball screw ComDRIVEs can be fitted with protective boots. Limit switches, oversized ball bearings and other options are also available.

Ball Screw ComDRIVE Benefits:

- Can power an entire jacking system.
- Reduces the number of components that must be specified.
- · Simplifies design.
- Reduces installation costs because only a single plate is needed to mount the jack body.
- Reduces the number or couplings and shafts required in multi-jack systems.
- Standard 230/460 volt, 3-phase, 60 hertz motor included (brake recommended).

Ball screw ComDRIVEs can be specified without the motor and the reducer flange accepts standard NEMA motor frame sizes.

Joyce can customize ball screw ComDRIVEs to meet your specifications. Ask about larger size ComDRIVEs.

Joyce offers Ball Screw ComDRIVEs in several designs including:

- Translating
- Keyed for traveling nut (KFTN)
- Double clevis
- Trunnion mount

A guide for ordering is on pages 104 and 105.



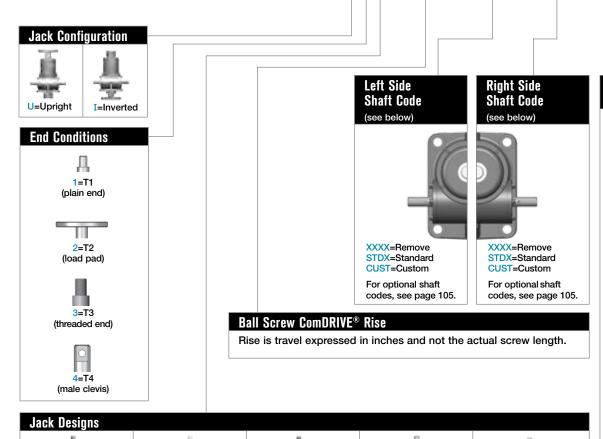
BALL SCREW Comdrives ORDERING INFORMATION

Instructions: Select a model number from this chart.

2-Ton Standard	5-Ton Standard	10-Ton Standard	10-Ton Heavy Duty	20-Ton Standard	30-Ton Standard			
CDB62 CDB122 CDB242	CDB65 CDB125 CDB245	CDBL810 CDBL2410	CDB810 CDB2410	CDB820 CDB2420	CDB1130 CDB3230			
2-Ton High Lead	5-Ton High Lead	10-Ton Standard High Lead	10-Ton Heavy Duty High Lead					
CDHB62 CDHB122 CDHB242	CDHB65 CDHB125 CDHB245	CDHBL810 CDHBL2410	CDHB810 CDHB2410					
mportant Note: Not self-locking, may lower under load. Brake motors or external locking systems are required.								

Important Note: Not self-locking, may lower under load. Brake motors or external locking systems are required. **H:** High lead (2-ton, 5-ton and 10-ton only).

Sample Part Number: CDHB65U1N-18.50-STDX-P3AE-M2



N=Traveling Nut

*Standard trunnion mounts available on 2-ton through 20-ton jacks. (See page 183)

S=Translating



- X=Standard Jack, no additional options
- S=Additional Specification Required (comment as necessary)

Protective Boots
pp. 171-173
B=Protective Boot
D=Dual Protective Boot

Finishes p. 182 F1=Do Not Paint F2=Epoxy Paint F3=Outdoor Paint Process

Motor Options M1=Less Motor M2=Brake Motor M3=Single Phase Motor (120VAC) M4=50Hz Motor M5=Special Motor

Grease/Seals H1=High Temperature Operation H2=Food Grade

Screw Stops Extending Stops are standard on ball screw ComDRIVEs

* Specify as many options as needed

A=KFTN Trunnion*

T=Trunnion*

D=Double Clevis

K=Keyed for Non

Rotation**

^{**}Keyed for non-rotation is not a standard option. Contact Joyce.

BALL SCREW Comdrives SHAFT CODES

Instructions: Select the appropriate shaft codes for both right and left hand shafts. One shaft code must be specified for each side of the ComDRIVE®.

Screw Stops (p. 10) and Boots (pp. 171-173)

Extending screw stops are standard on ball screw ComDRIVEs and they are not adjustable.

When boots are added to ball screw ComDRIVEs, the closed height of the jack may be increased.

Geared Potentiometers (p. 175)

POTA=0-10V

POTB=4-20mA

POTC=0-10V w/2 switches

POTD=4-20mA w/2 switches

IP65 rated enclosures



Encoders (pp. 176-177)

ENCA=Absolute Encoder 0-10 VDC, programmable

ENCB=Absolute Encoder 4-20mA, programmable

ENCC=Absolute Encoder CAN Open

ENCD=Absolute Encoder SSI

ENCS=Stainless Steel Incremental Encoder 1024 PPR

ENCX=Incremental Encoder 200 PPR

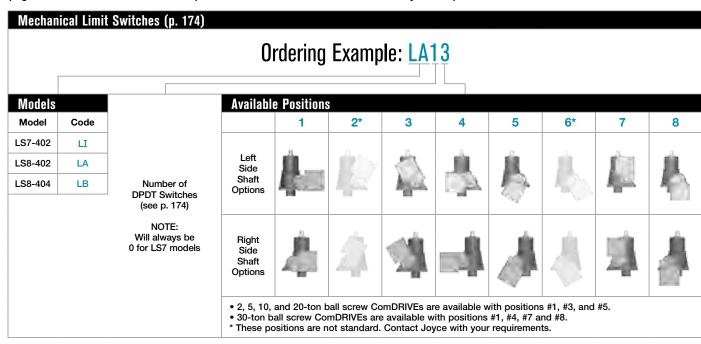
ENCY=Incremental Encoder 1024 PPR



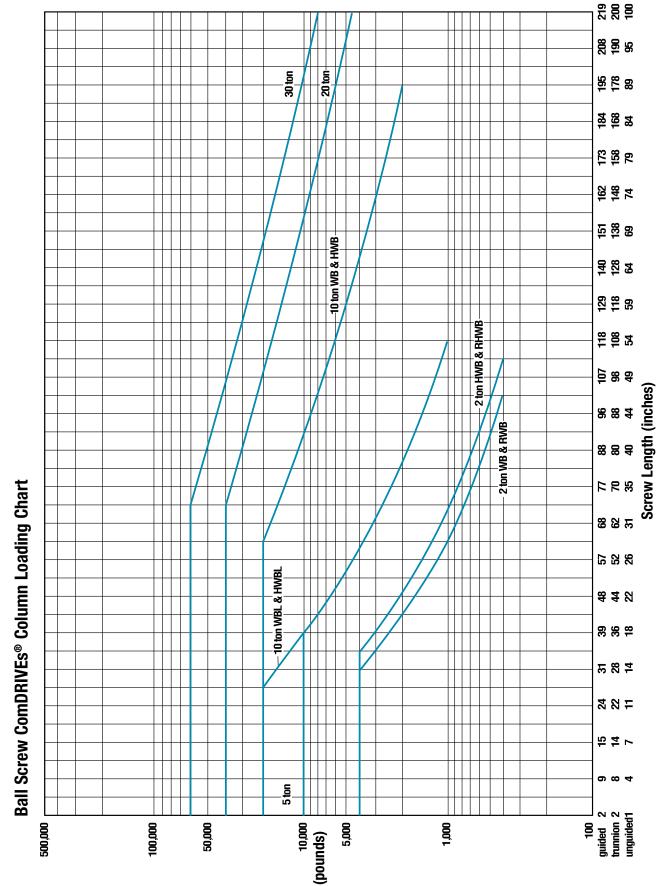
ComDRIVE Redu	ComDRIVE Reducers (pp. 107-117)									
		Ordering Exa	ample: P2AC	Motor chart a	code from t right					
Mounting Posit	ions				Ratio					
Code	P1	P2	P3	P4	5:1					
Left Side Shaft Positions	1		4		7.5:1 Code B					
Right Side Shaft Positions	-		4	ppd.	Code C 15:1 Code D Special Ratio Code X					

Motors	
Size	Code
1/4 HP	К
1/3 HP	Α
1/2 HP	В
3/4 HP	С
1 HP	D
1-1/2 HP	E
2 HP	F
3 HP	L
5 HP	G
7-1/2 HP	Н

All standard motors are 3-phase, 208-230/460 VAC or 230/460 VAC. Other motor options are available including international voltages, and single phase AC. Specify the appropriate motor size from the chart above. Refer to the "Additional Options" chart on the preceding page as needed. Brake motors are required for ball screw ComDRIVEs. Contact Joyce for options that are not listed.



BALL SCREW Comdrives COLUMN LOADING



This chart includes a 2:1 Factor-of-Safety based on the Euler-Johnson equation for column loading (Oberg, Erik et al: Machinery's Handbook, 24th Edition. c. 1992 Industrial Press Inc.) The horizontal portion of each line represents the jack's maximum dynamic capacity. Under static conditions, these lines can be exceeded. Please contact factory for assistance.

BALL SCREW Comdrives Specifications

2-Ton Mod	lel Number		CDB62		CD	B122		CDB242			CDHB62		CDHB122		CDHB242	
Reducer Ratio)	5	7 1/2	10	5	7 1/2	5	7 1/2	10	5	7 1/2	10	7 1/2	5	7 1/2	10
Travel Speed	IPM	13.88	9.50	7.04	6.94	4.75	3.47	2.38	1.76	55.50	38.00	28.16	19.00	13.88	9.50	7.04
Lifting	1/3 HP	4,000	4,000	4,000	4,000	4,000	4,000	4,000	4,000	1,025	1,455	1,925	2,595	3,015	4,000	4,000
Capacity,	1/2 HP									1,580	2,220	2,925	3,955	4,000		
Lbs.	3/4 HP									2,400	3,375		4,000			

5-Ton Mod	5-Ton Model Number		CDB65		CDB245	CDH	B65	CDHB125	CDHB245
Reducer Ratio	Reducer Ratio		10	10	10	5	10	10	10
Travel Speed	IPM	26.29	13.34	6.67	3.34	55.50	28.16	14.08	7.04
Lifting	1 HP	6,770	10,000	10,000	10,000	3,200	5,950	10,000	10,000
Capacity,	1 1/2 HP	10,000				4,900			
Lbs.	2 HP					6,600			

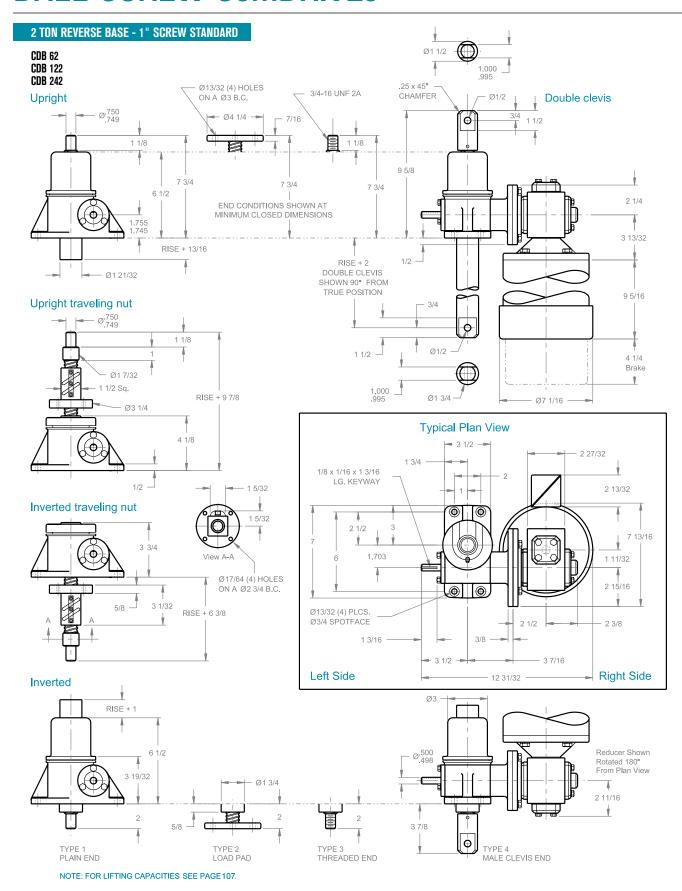
10-Ton Mo	del Number	CDB	L810	CDBI	CDBL2410		CDHBL810		CDHBL2410	
Reducer Ratio		5	10	5	10	5	10	5	10	
Travel Speed IPM		19.72	10.00	6.57	3.34	41.63	21.13	13.88	7.04	
	1 HP	8,555	16,425	20,000	20,000	4,050	7,780	9,910	18,445	
Lifting	1 1/2 HP	13,390				6,340		15,500		
Capacity,	2 HP	18,210				8,625		20,000		
Lbs.	3 HP	20,000	20,000			13,370	20,000			
	5 HP					20,000				

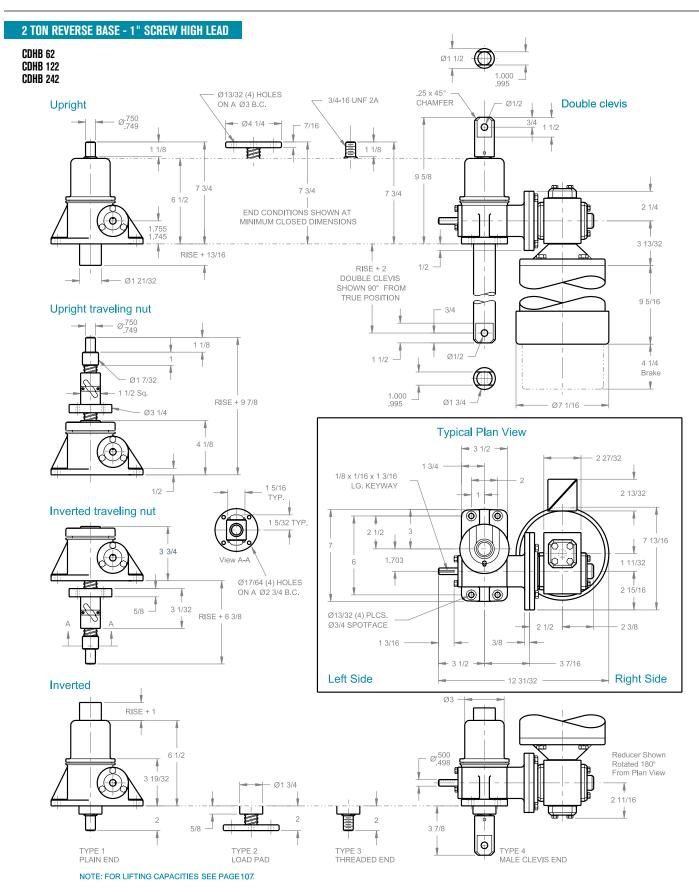
10-Ton Mod	del Number	CDE	810	CDB	CDB2410		CDHB810		2410
Reducer Ratio		5	10	5	10	5	10	5	10
Travel Speed IPM		20.81	10.56	6.94	3.52	41.63	21.13	13.88	7.04
	1 HP	8,100	15,560	19,820	20,000	4,050	7,780	9,910	18,445
Lifting	1 1/2 HP	12,685		20,000		6,340		15,500	
Capacity,	2 HP	17,255				8,625		20,000	
Lbs.	3 HP	20,000	20,000			13,370	20,000		
	5 HP					20,000			

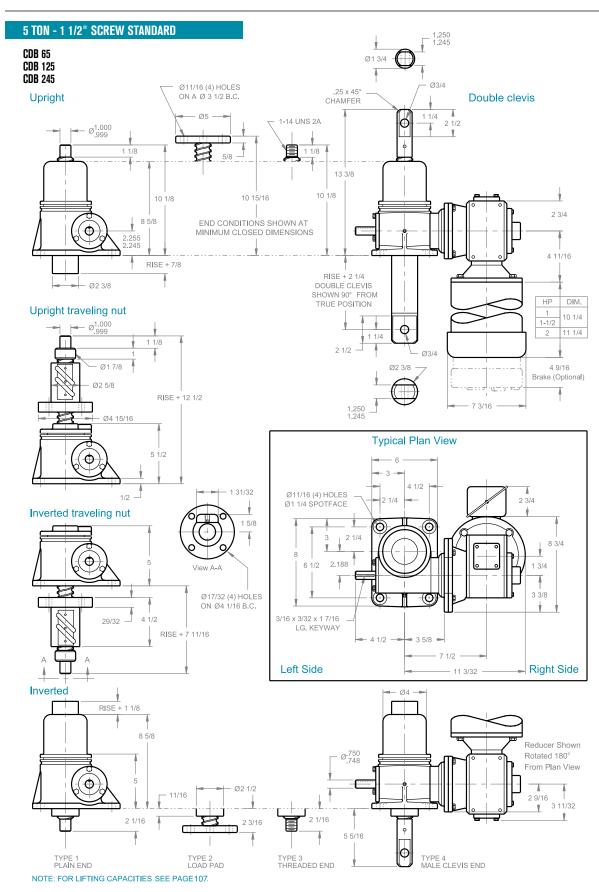
20-Ton Mo	del Number	CDE	1820	CDB2420		
Reducer Rati	io	5	5 10		10	
Travel Speed IPM		20.81	10.56	6.94	3.52	
	1 HP	6,965	14,285	16,720	33,120	
Lifting	1 1/2 HP	11,480		27,550		
Capacity,	2 HP	15,980		38,360		
Lbs.	3 HP	25,330	40,000	40,000	40,000	
	5 HP	40,000				

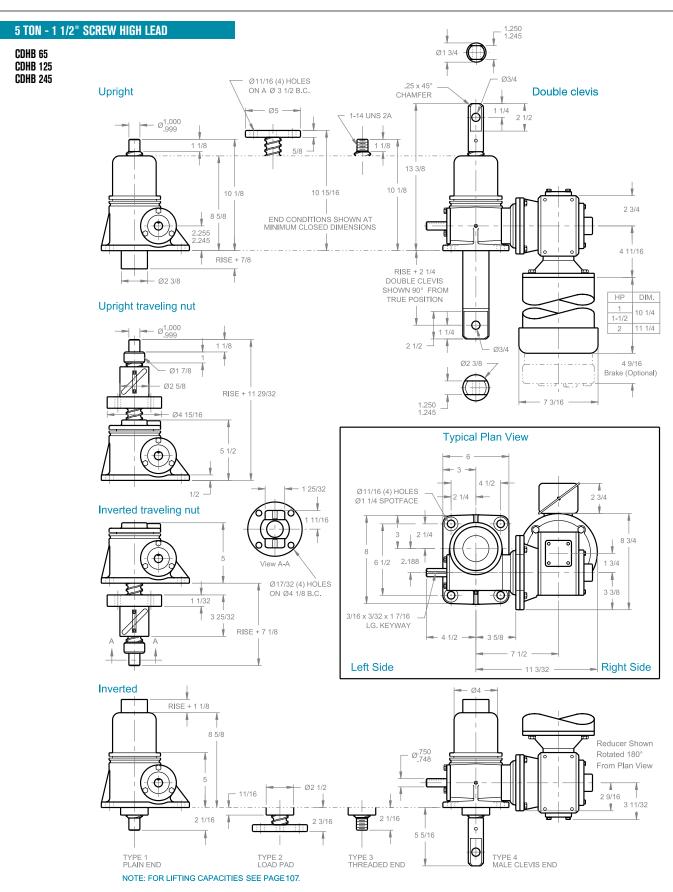
30-Ton Mod	lel Number	CDB	1130	CDB3230			
Reducer Ratio)	5	10	5	10		
Travel Speed	IPM	20.60	10.46	6.87	3.49		
Lifting	3 HP	24,295	46,080	54,745	60,000		
Capacity,	5 HP	42,165	60,000	60,000			
Lbs.	7 1/2 HP	60,000					

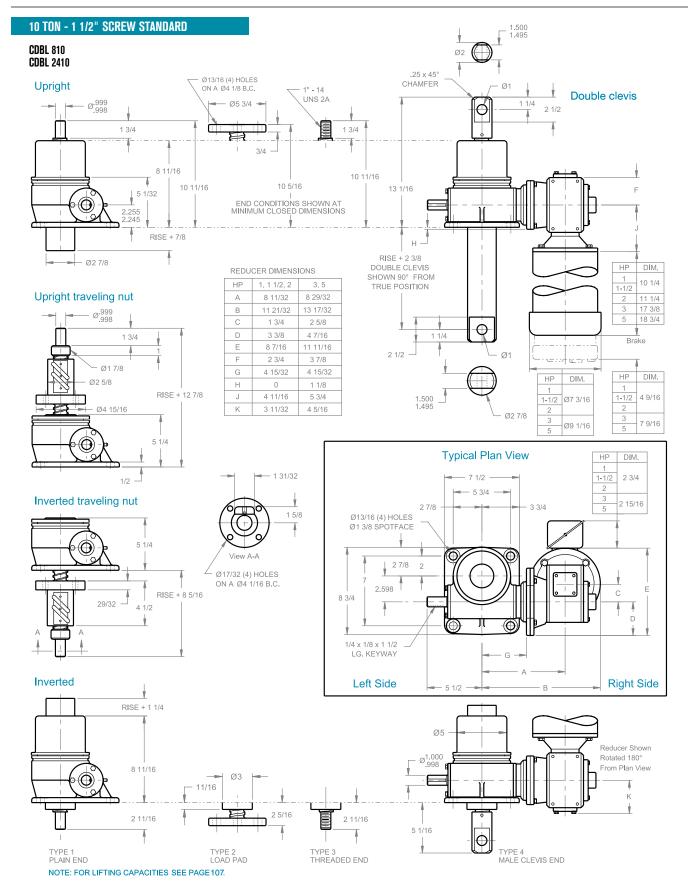
Important Note: Ball Screw ComDRIVEs are not self-locking. Brake motors or external locking systems are required.

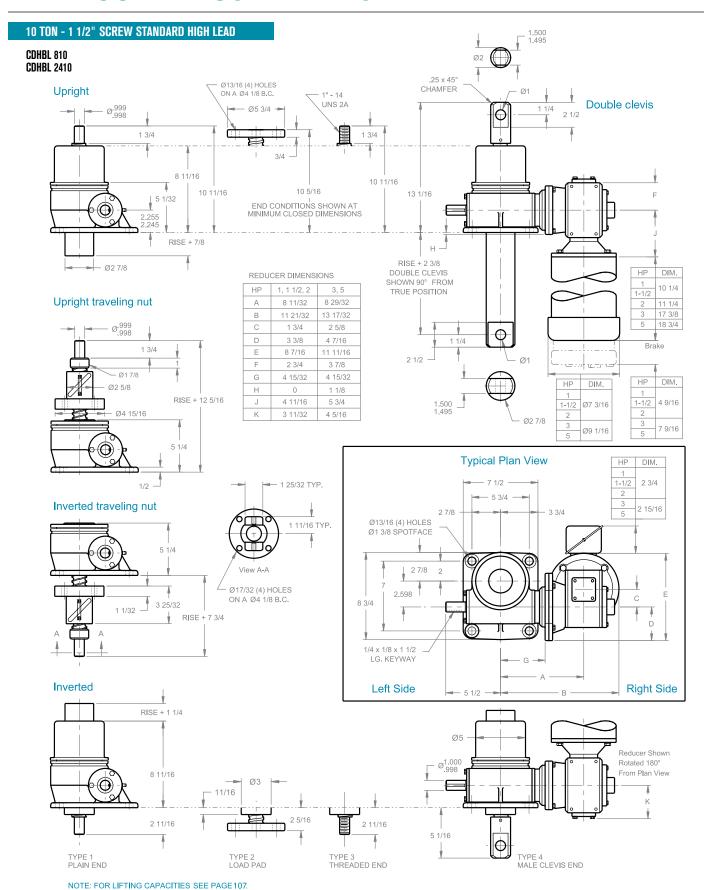


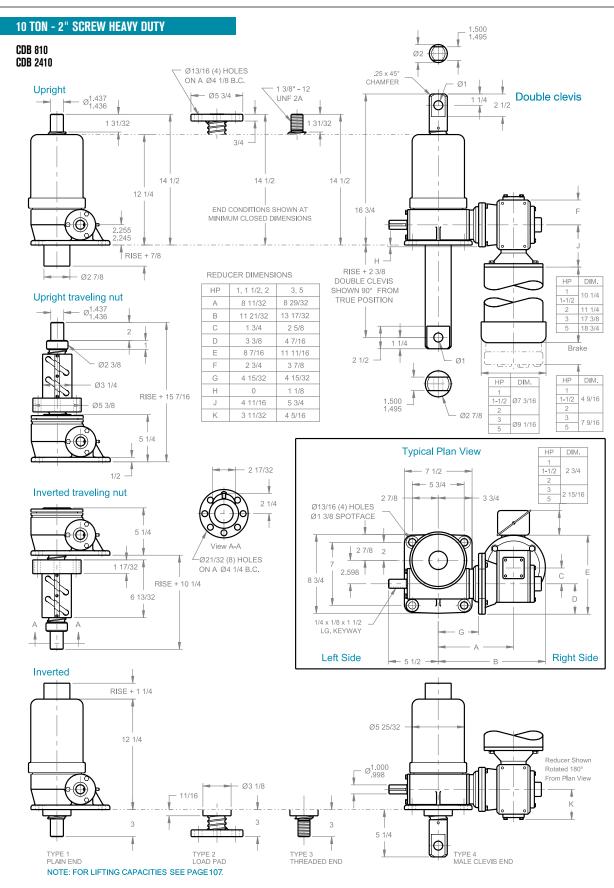












Note: Drawings are artist's conception — not for certification; dimensions are subject to change without notice.

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